

Garant**Indexable insert for turning VCMT 070202, for finish machining, Type: HB7025-1****Order data**

Order number	261360 HB7025-1
GTIN	4045197941336
Item class	21I

Technical description

Corner radius	0.2 mm
Main application	P
Cutting conditions	slightly interrupted
Grade	HB7025-1
Finishing/roughing assignment	Finishing
Feed f	0.03 - 0.2 mm/rev.
Cutting depth a_p	0.05 - 0.4 mm
Cutting speed v_c main application	80 - 190 m/min
Tool material	Carbide
Chip breaker	SF

ISO code indexable insert	VCMT 070202
Number of changes/inserts	2
Tolerance	M
Type of product	Indexable insert for turning